

PHARMA / SPECIALTY PHARMA

IN GOOD COMPANY

Minnesota is home to some of the nation's most respected pharmaceutical companies.

Among these, Solvay Pharmaceuticals, Upsher-Smith, CIMA Labs, Inc., Biothera, and 3M Health Care have established manufacturing, research and development, and/or headquarters facilities in the state.

These and many others supply a diverse range of products, from cardiology and oncology-related pharmaceuticals to immune system enhancing compounds, animal health drugs, and bioequivalent generic pharmaceuticals.



Now, the Biobusiness Park at Elk Run provides even broader opportunities for success in the diverse and ever-evolving pharma sector. In close proximity to Mayo Clinic, IBM, and other world-renowned research and education institutions, Elk Run offers:

- A symbiotic business climate
- A highly skilled workforce
- Direct access to medical expertise & Mayo Clinic's data and tissue bank featuring thousands of samples
- Access to clinical trial & post-market surveillance support & validation services
- Access to supercomputing facilities & high level IT support



THE BOTTOM LINE

Tower Investments, LLC, the developer of the Biobusiness Park at Elk Run, is committed to the long-term success of the Park and its tenants, and places special emphasis on pharmaceutical and specialty pharma development by offering attractive incentives and customized lease and build-out options.

Additionally, Minnesota has one of the most stable and educated workforces in the country *and* remains an affordable place to relocate.